



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. DSI 9319	REV. A SHEET 1 OF 1
DATE 06.01.09		TITLE WEARSHOE INSTALLATION	SCALE NTS
A	06.01.09	NEW ISSUE	

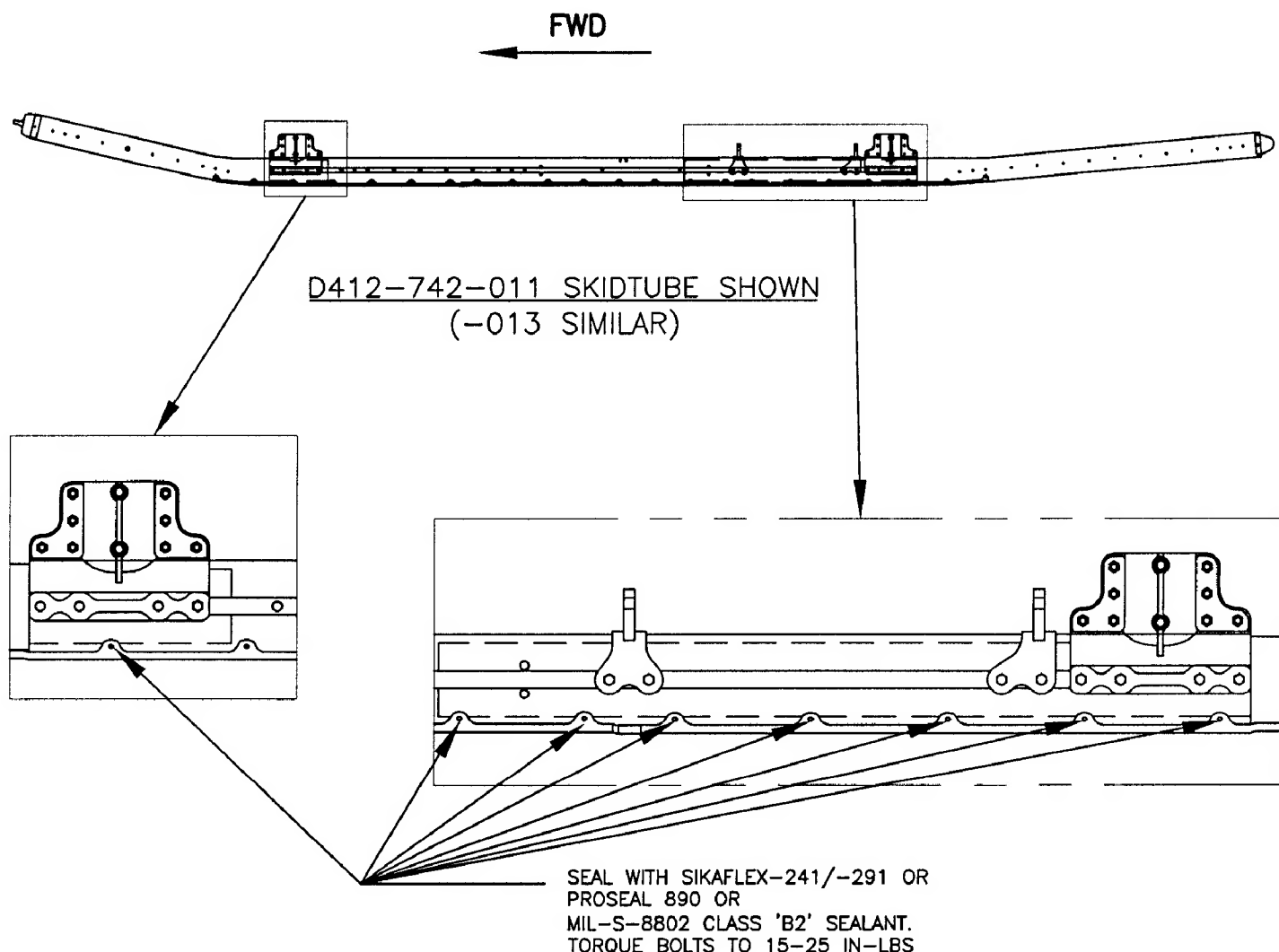
DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. B
REF. FAA STC: SR01583SE
REF. CANADIAN STC: SH05-37 ISSUE 1

The wearshoe bolts that secure the fwd and aft extensions to the mid tube assembly have been left loose in shipping for easier installation.

To ensure proper fit between the wearshoes and skidtube, amend the installation procedure as follows before installing the assembled skidtube onto the crosstubes:

After loosely installing the fwd and aft saddles to the skidtube using the appropriate hardware, ensure AN3 wearshoe bolts that secure the fwd and aft extensions to the mid tube assembly (see below) are sealed with Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant and properly torqued bolts to 15-25 in-lbs before installing the skidtube onto the crosstubes.



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